



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-05

Job Sheet 185476



Part No: RBE703A94-1130-01-05

Job Qty: 2 ea

Part Name: Fixture Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 10/31/18

Created By: Jean-Luc Menard

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Machining-1		FRD 27-10-18
110	CNC Lathe	2 pcs	10/31/18	10/31/18	0.50	1.00	MORI SL-154		FRD 27-10-18
120	QC	2 pcs	10/31/18	10/31/18	0.00	0.00	QC2 Machining-4		FRD 27-10-18
130	QC	2 pcs	10/31/18	10/31/18	0.00	0.00	QC8 Machining-4		FRD 27-10-18
150	Outsource	2 pcs	10/31/18	10/31/18			GRO002-VC ATG 5		FRD 27-10-18
160	Packaging	2 pcs	10/31/18	10/31/18	0.00	0.00	Packaging2		FRD 27-10-18
170	QC	2 pcs	10/31/18	10/31/18	0.00	0.00	QC5		FRD 27-10-18
180	Packaging	2 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-1		FRD 27-10-18
190	QC21-SA	2 Ea	10/31/18	10/31/18	0.00	0.00	QC21		FRD 27-10-18

Part Op 110 - 1-Machine as per DWG. FB599 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - -Issue P/O to ATG: _____ PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	.7220 ft (.361 ea)	90-Start up Operation	5098043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.250	1	36	0

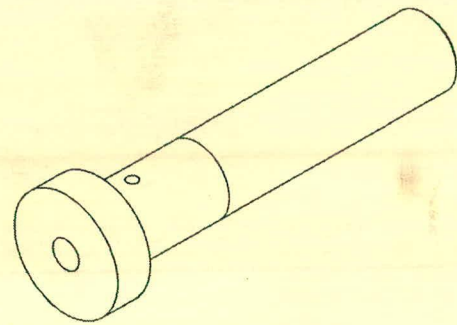
Part Specifications

Specifications could not be found.

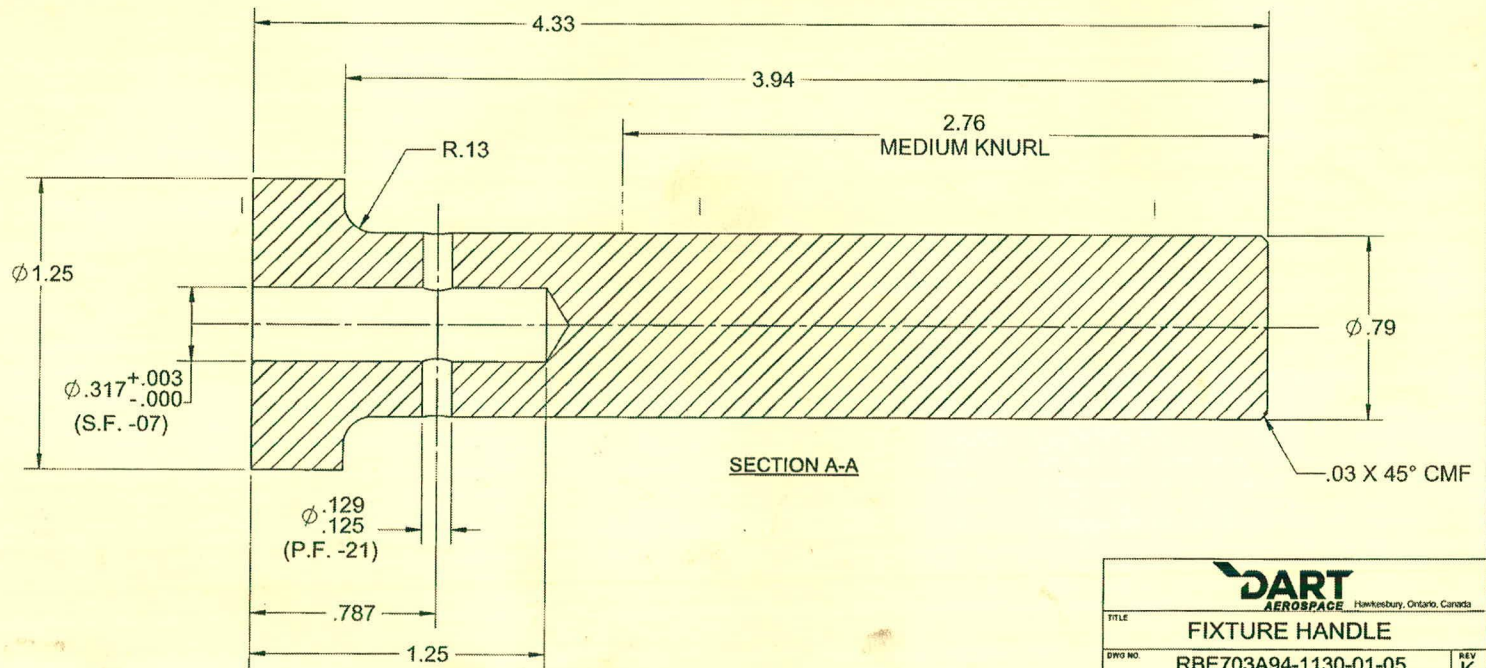
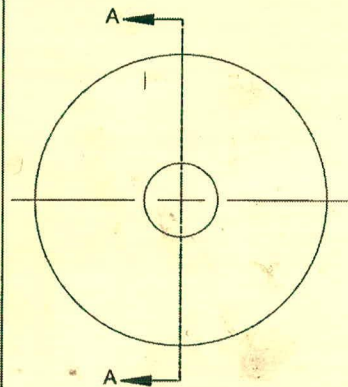
Plex 10/26/18 2:28 PM dart.menard.jean-luc

901 3 1 5016

901 3 1 5016



3.015



1.04

- NOTES:
- 1) MATERIAL: 6061-T6 AS
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBE703A94-1130-01-05 FIXTURE HANDLE

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE: FIXTURE HANDLE			
DWG NO:	RBE703A94-1130-01-05		REV: K
DESIGN BY:	VM 8/28/2017	XXX ± .005 FRACTIONS ± 1/16	ANGLES ± 1°
DRAWN BY:	VM 11/24/2017	XX ± .01	SURFACES ± 12°
CHECKED:	WM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
INFO. APPROV:	DP 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 11/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE:	11/24/2017		
SCALE:	NTS	WEIGHT: 0.225LBS	SHEET 4 OF 17
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122019



Part: RBE703A94-1130-01-05

Job No: 185476

Serial No/Batch: S122019

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 10/27/18

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041496

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041496

PO Date: 10/29/18

Due Date: 11/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178694	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/2/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	185476	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG; AS PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	-	11/2/18	2 pcs	0 pcs	2 pcs	\$11.10/pcs	\$22.20
3	177619	RBE105-13141W3-3	Plate -Issue P/O to Group Altech: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	11/2/18	19 pcs	0 pcs	19 pcs	\$11.10/pcs	\$210.90

Grand Total: \$299.70

Order Notes

Procurement Quality Clauses
A005 right of entrv

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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916373

Date: 30-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 2 ea	Part: RBE703A94-1130-01-05 Fixture Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 23985	Rev: K	
		PO: PO041496	Line: 2
✓ 19 ea	Part: RBE105-13141W3-3 Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 23986	Rev: A	
		PO: PO041496	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/10/18</u> Certified Signature: <u>/</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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Made in Canada.

